

Work Order ID 113563

February-26-14 7:57:51 AM

113563

Page 1

Item ID: D044-662-011 Accept ***N1900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearpaw
 Start Date: 2/24/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/24/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D3075	Rev B	<i>2B</i>						<i>ML5</i>	<i>14-02-26</i>

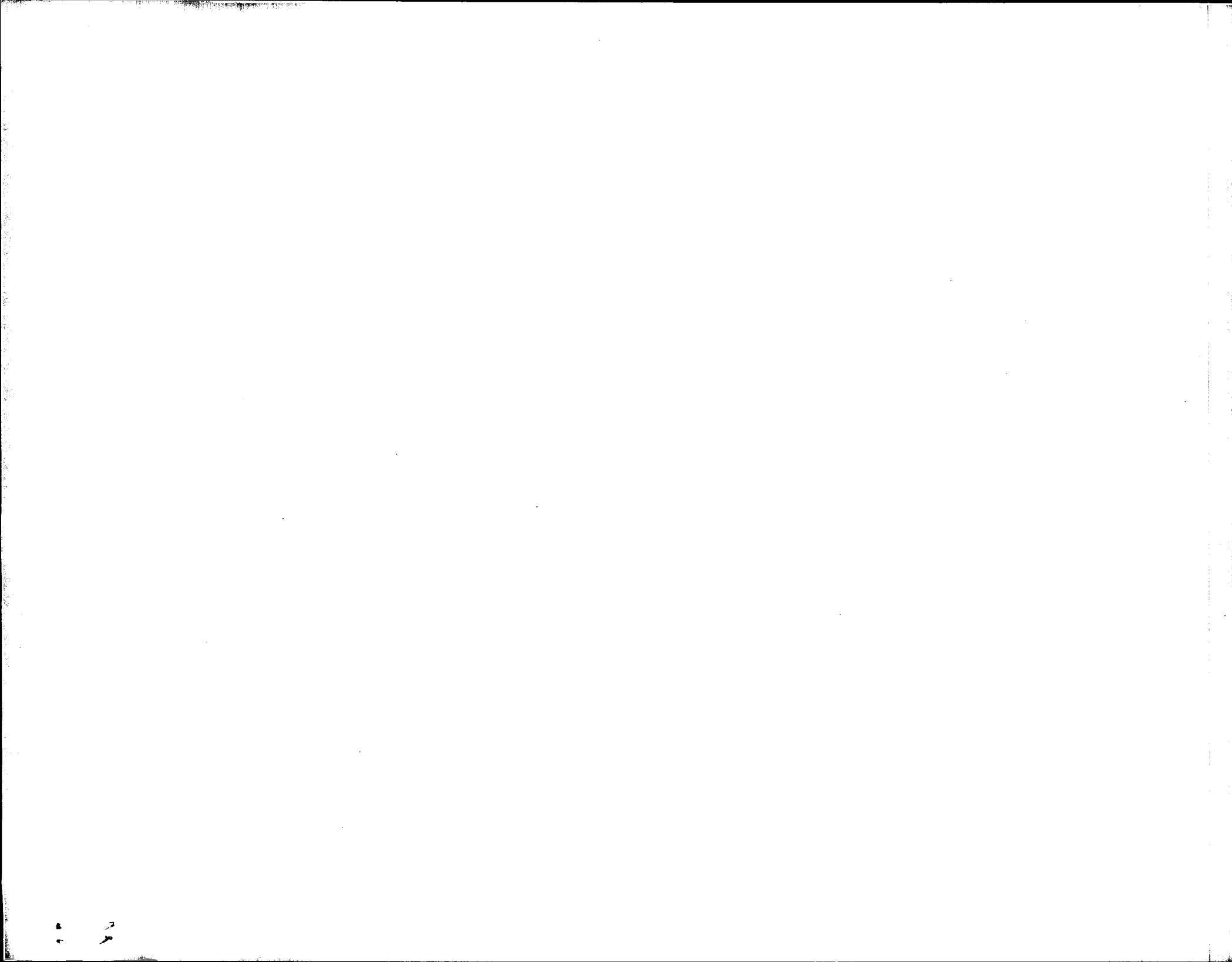
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00		<i>14-2-27</i>					
Doc.Control -USB or Paperwork		Photocopy bluefile & type labels per PPPD044-662-011 CHG003							

105	Pick Kit	0.00							
105									
Packaging	Memo	0.00							
Packaging									

110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									

14-2-27

14-02-26



Work Order ID 113563

February-26-14 7:57:51 AM

113563

Page 2

Item ID: D044-662-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw

Start Date: 2/24/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 2/24/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging					1	8	14-02-27	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D044-662-011								
	Location: 613								
130	QC21- Final Inspection - Work Order Release	0.00							
130						MLJ		14-02-28	
QC	Memo	0.00							
Quality Control									

14-02-27

Picklist Print

February-26-14 7:57:49 AM

Page 1

Work Order ID: 113563

113563

Parent Item: D044-662-011

D044-662-011

Parent Item Name: Bearpaw

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C04.02.19Added tolerance and ref to DSK086-12 to Step 3KJ/JLM
IPP Rev:D As per ECN 932 & 862 06-07-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3075-1		Manufactured	No			110	Each	2.0000	2	2		32 9-89	

D3075-1
Bearpaw(Foot Print Only)

DAS
6
9-89

Location	Loc Qty	Loc Code
ST269	2	
71924	1	
94624	1	

DAS
31
9-89

D2182B		Manufactured	No			110	f	169.2200	0.93	1		DAS 33 9-89	
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D2182B
Seal(\$Per Foot)

DAS
6
9-89
4 de 4.5
Par K.T

Location	Loc Qty	Loc Code
ST412	169.22	
101827	1	
108914	168.22	

DAS
31
9-89

D2529		Manufactured	No			110	Each	547.0000	8	8		DAS 33 9-89	
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D2529
Washer

DAS
6
9-89

Location	Loc Qty	Loc Code
ST011	547	
108881	12	
109580	35	
110318	500	

DAS
31
9-89

14-02-26

Picklist Print

February-26-14 7:57:50 AM

Page 2

Work Order ID: 113563

113563

Parent Item: D044-662-011

D044-662-011

Parent Item Name: Bearpaw

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 1.00

Required Qty: 1.00

D3556-1

Manufactured No

110

Each

32.0000

4

DAS

33

9-89

D3556-1

Clamp For R44 Bearpaw

**

Location

Loc Qty

Loc Code

ST457

32

110383

32

110

Each

59.0000

8

DAS

33

9-89

Manufactured No

**

DAS

D3601-1

D3601-1

Radius Block

DAS

31

9-89

Location

Loc Qty

Loc Code

ST056

59

109979

43

110349

16

110

Each

725.0000

4

DAS

33

9-89

Purchased No

**

DAS

6

9-89

AN4-14A

AN4-14A

Bolt

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

5

122141

5

ST515

720

M127044

1

M127815

219

M128324

500

110

Each

366.0000

4

DAS

33

9-89

Purchased No

**

DAS

6

9-89

AN4-15A

AN4-15A

Bolt

DAS

31

9-89

Location

Loc Qty

Loc Code

GA

100

120449

100

st357

266

m127817

266

DAS

31

9-89

February-26-14 7:57:50 AM

Shop Packet Print

Page 2

Picklist Print

February-26-14 7:57:50 AM

Page 3

Work Order ID: 113563

Parent Item: D044-662-011

Parent Item Name: Bearpaw

113563

D044-662-011

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

5,302.000

8 8

~~*NAS1149D0463J*~~

WASHER

**

DAS
33
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST294

902

M127693

902

ST510a

4400

M127813

1400

M127904

3000

127693

DAS
31
9-89

MS21042L4

Purchased

No

110

Each

6,239.000

8 8

~~*MS21042L4*~~

Locknut

**

DAS
33
9-89

14-02-26

Location

Loc Qty

Loc Code

GA

48

m126333

48

ST314

32

m126275

32

ST509

6148

m127255

1148

m127813

2000

m128300

3000

ST518

11

m127376

11

127255

DAS
31
9-89

DAS
6
9-89

February-26-14 7:57:50 AM

Shop Packet Print

Page 3

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D044-662

Page 7 of 7

68-6

9

SVD

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
4	4		D2182B045	Rubber Cushion
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		AN960JD4.16	Washer
8	8	4	MS21042-4	Nut (or MS21042-4)

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Revision: D

Date: 07.02.14